

4

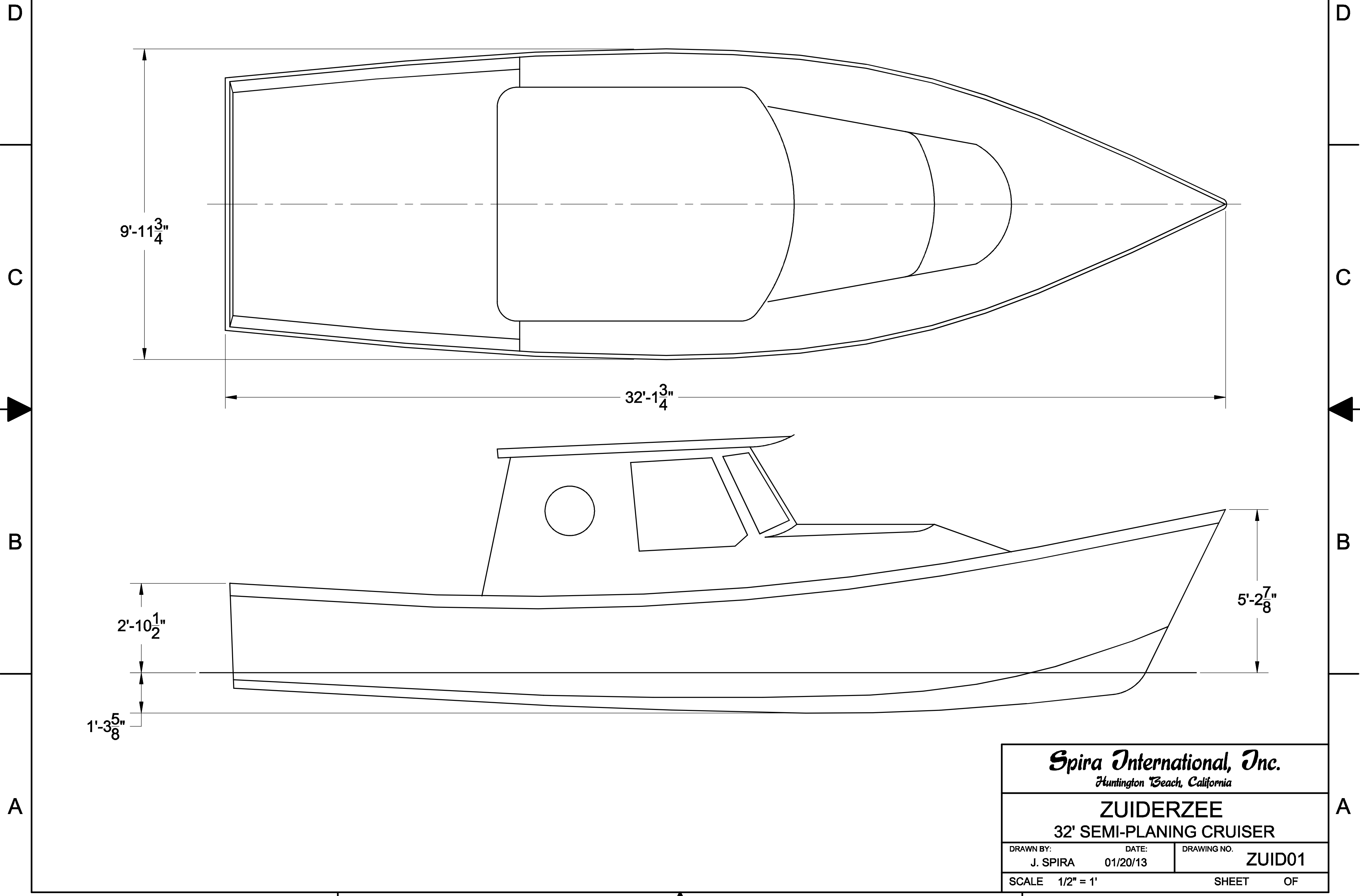
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1

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



**Spira International, Inc.**  
*Huntington Beach, California*

**ZUIDERZEE**  
**32' SEMI-PLANING CRUISER**

DRAWN BY: J. SPIRA	DATE: 01/20/13	DRAWING NO. ZUID01
SCALE 1/2" = 1'		SHEET OF

4

3

2

1

4

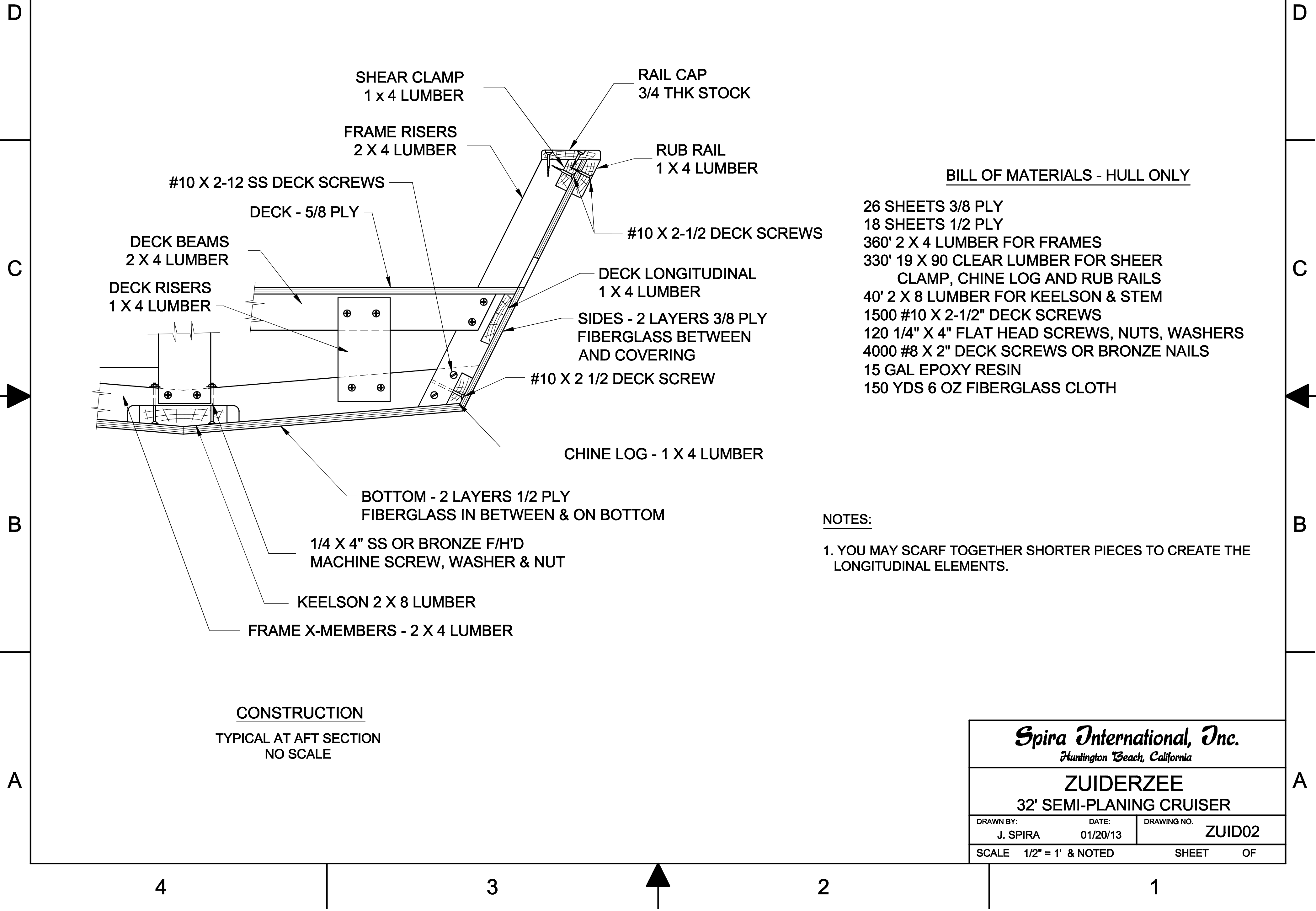
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2

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REVISIONS				
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**BILL OF MATERIALS - HULL ONLY**

- 26 SHEETS 3/8 PLY
- 18 SHEETS 1/2 PLY
- 360' 2 X 4 LUMBER FOR FRAMES
- 330' 19 X 90 CLEAR LUMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 40' 2 X 8 LUMBER FOR KEELSON & STEM
- 1500 #10 X 2-1/2" DECK SCREWS
- 120 1/4" X 4" FLAT HEAD SCREWS, NUTS, WASHERS
- 4000 #8 X 2" DECK SCREWS OR BRONZE NAILS
- 15 GAL EPOXY RESIN
- 150 YDS 6 OZ FIBERGLASS CLOTH

**NOTES:**

- 1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.

**CONSTRUCTION**  
 TYPICAL AT AFT SECTION  
 NO SCALE

**Spira International, Inc.**  
*Huntington Beach, California*

**ZUIDERZEE**  
 32' SEMI-PLANING CRUISER

DRAWN BY: J. SPIRA	DATE: 01/20/13	DRAWING NO. ZUID02
SCALE 1/2" = 1' & NOTED		SHEET OF