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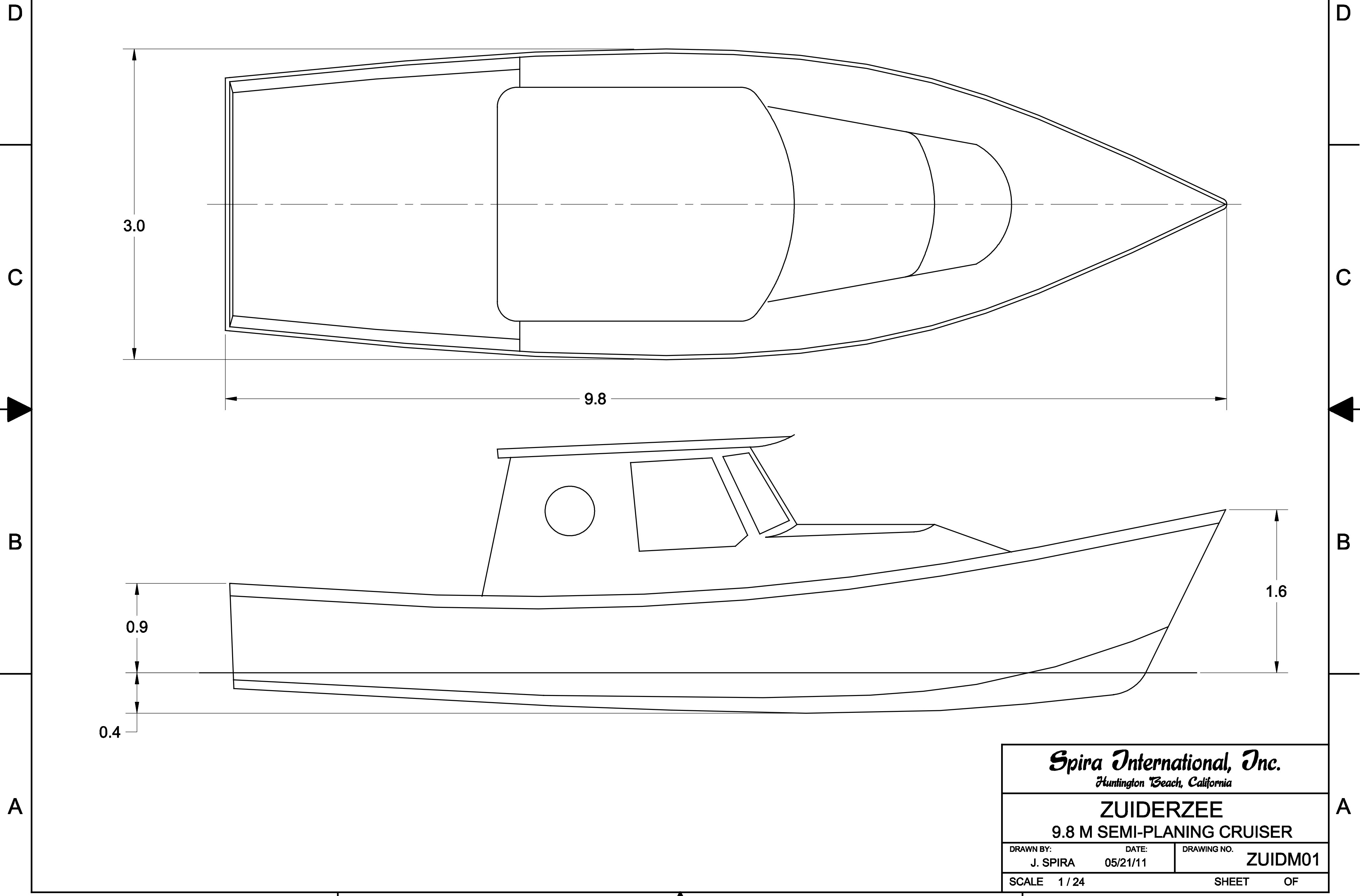
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



Spira International, Inc.
Huntington Beach, California

ZUIDERZEE
9.8 M SEMI-PLANING CRUISER

DRAWN BY: J. SPIRA	DATE: 05/21/11	DRAWING NO. ZUIDM01
SCALE 1 / 24		SHEET OF

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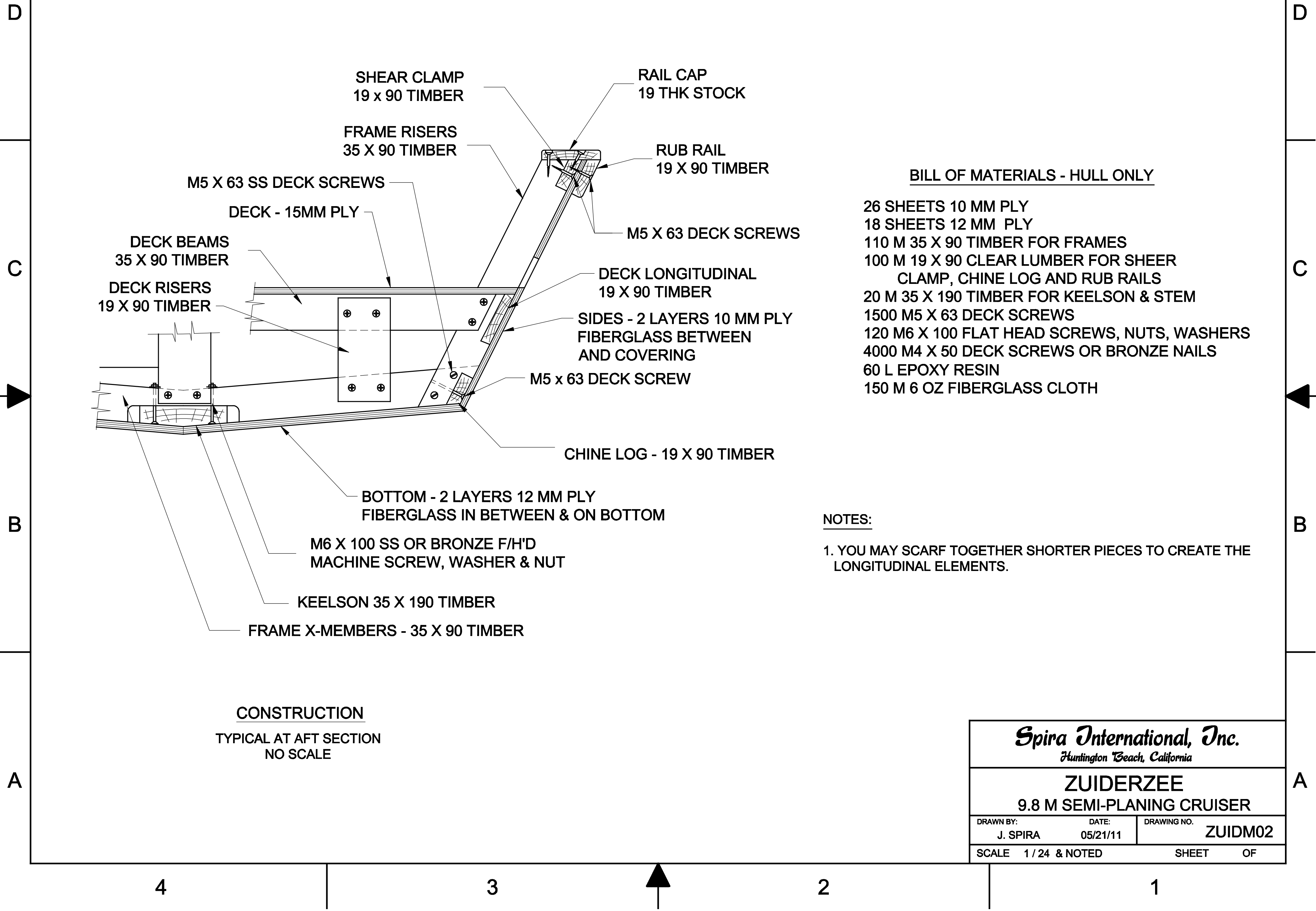
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BILL OF MATERIALS - HULL ONLY

- 26 SHEETS 10 MM PLY
- 18 SHEETS 12 MM PLY
- 110 M 35 X 90 TIMBER FOR FRAMES
- 100 M 19 X 90 CLEAR LUMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 20 M 35 X 190 TIMBER FOR KEELSON & STEM
- 1500 M5 X 63 DECK SCREWS
- 120 M6 X 100 FLAT HEAD SCREWS, NUTS, WASHERS
- 4000 M4 X 50 DECK SCREWS OR BRONZE NAILS
- 60 L EPOXY RESIN
- 150 M 6 OZ FIBERGLASS CLOTH

NOTES:

- 1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.

CONSTRUCTION
 TYPICAL AT AFT SECTION
 NO SCALE

Spira International, Inc.
Huntington Beach, California

ZUIDERZEE
 9.8 M SEMI-PLANING CRUISER

DRAWN BY: J. SPIRA	DATE: 05/21/11	DRAWING NO. ZUIDM02
SCALE 1 / 24 & NOTED		SHEET OF