

4

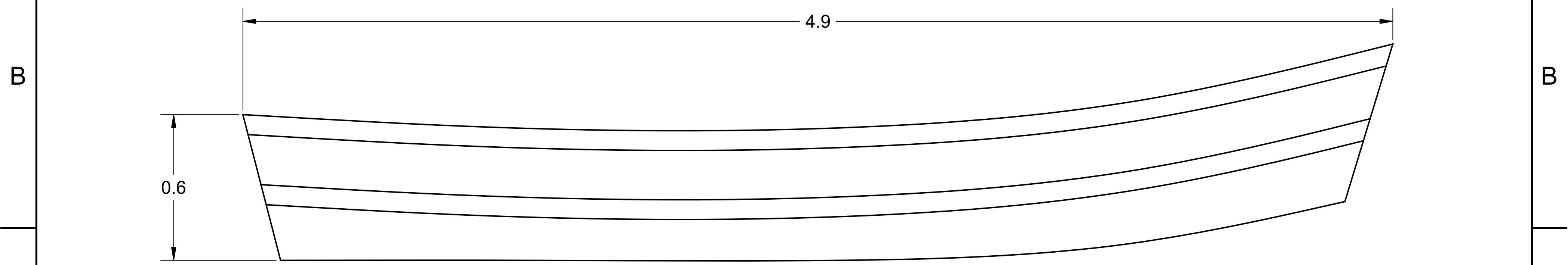
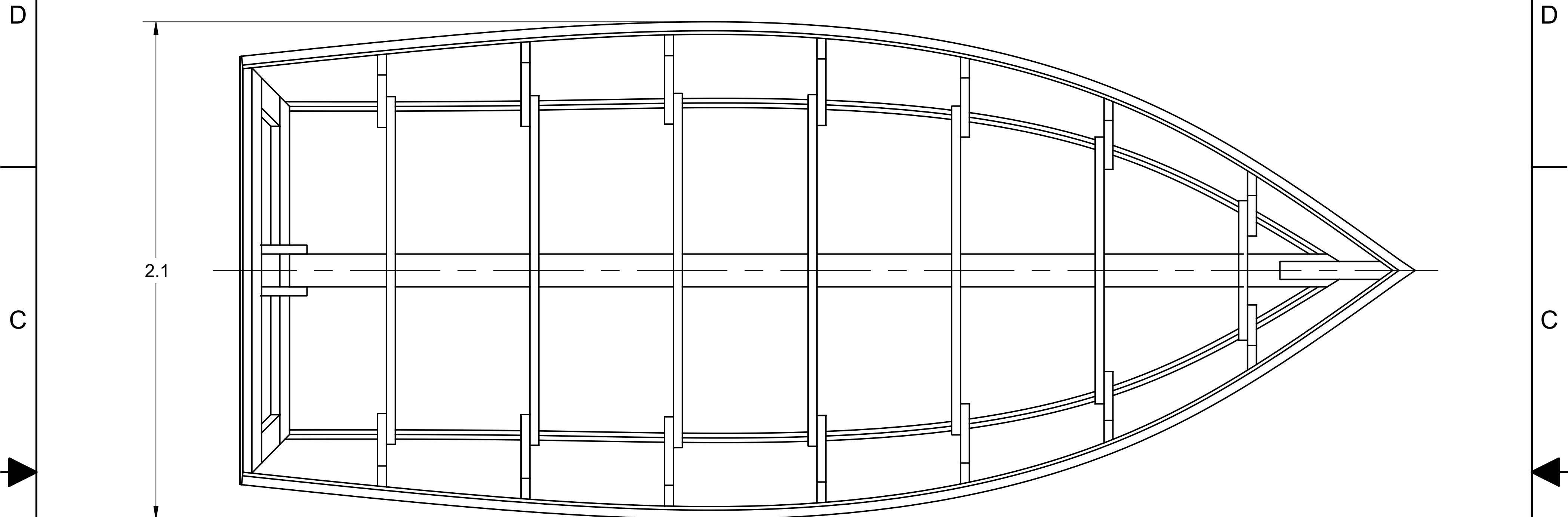
3

2

1

NOTICE
 THIS DRAWING CONTAINS A PROPRIETARY DESIGN ASSIGNED TO SPIRA INTERNATIONAL, INC. ALL RIGHTS TO DUPLICATE, TRANSFER OR USE ARE EXPRESSLY RESERVED BY SPIRA INTERNATIONAL. THE BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ADDED SPECIFICATION TABLE	01/05/14	JJS



SPECIFICATIONS	
MAX. DISPLACEMENT	1140 KG
HULL WEIGHT	370 KG
HP _{MAX} (500 MM, REMOTE)	90 HP
HP _{MAX} (380MM, TILLER)	30 HP

 Spira International, Inc. Huntington Beach, California		
TILLAMOOK 4.9 M PACIFIC POWER DORY		
DRAWN BY: J. SPIRA	DATE: 08/18/10	DRAWING NO. TILLM01
SCALE 1 / 12		SHEET OF

4

3

2

1

A

A

4

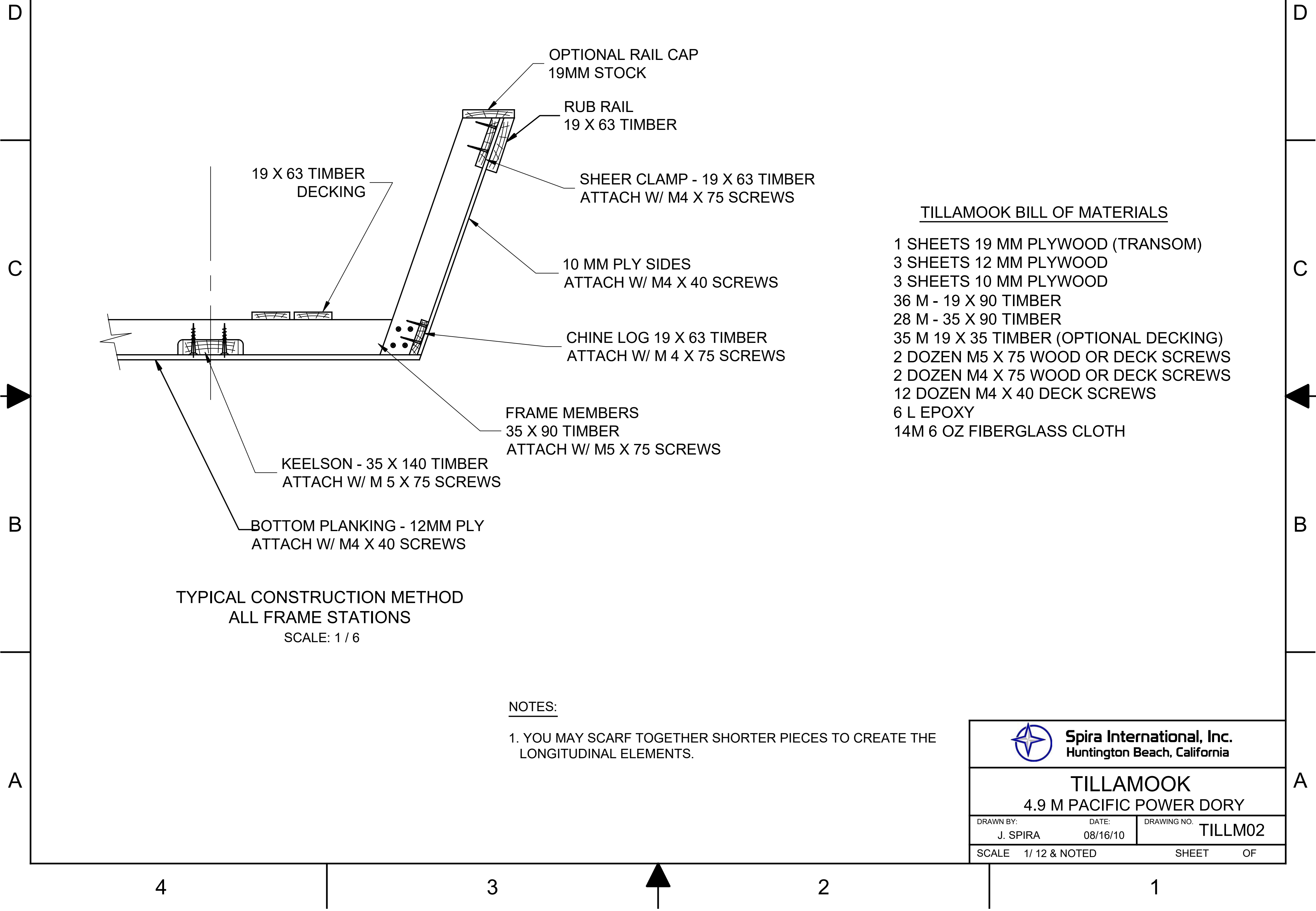
3

2

1

NOTICE
 THIS DRAWING CONTAINS A PROPRIETARY DESIGN ASSIGNED TO SPIRA INTERNATIONAL, INC. ALL RIGHTS TO DUPLICATE, TRANSFER OR USE ARE EXPRESSLY RESERVED BY SPIRA INTERNATIONAL. THE BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED




TILLAMOOK BILL OF MATERIALS

- 1 SHEETS 19 MM PLYWOOD (TRANSOM)
- 3 SHEETS 12 MM PLYWOOD
- 3 SHEETS 10 MM PLYWOOD
- 36 M - 19 X 90 TIMBER
- 28 M - 35 X 90 TIMBER
- 35 M 19 X 35 TIMBER (OPTIONAL DECKING)
- 2 DOZEN M5 X 75 WOOD OR DECK SCREWS
- 2 DOZEN M4 X 75 WOOD OR DECK SCREWS
- 12 DOZEN M4 X 40 DECK SCREWS
- 6 L EPOXY
- 14M 6 OZ FIBERGLASS CLOTH

TYPICAL CONSTRUCTION METHOD
 ALL FRAME STATIONS
 SCALE: 1 / 6

NOTES:

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.

 Spira International, Inc. Huntington Beach, California		
TILLAMOOK 4.9 M PACIFIC POWER DORY		
DRAWN BY:	DATE:	DRAWING NO.
J. SPIRA	08/16/10	TILLM02
SCALE 1/12 & NOTED		SHEET OF

4

3

2

1