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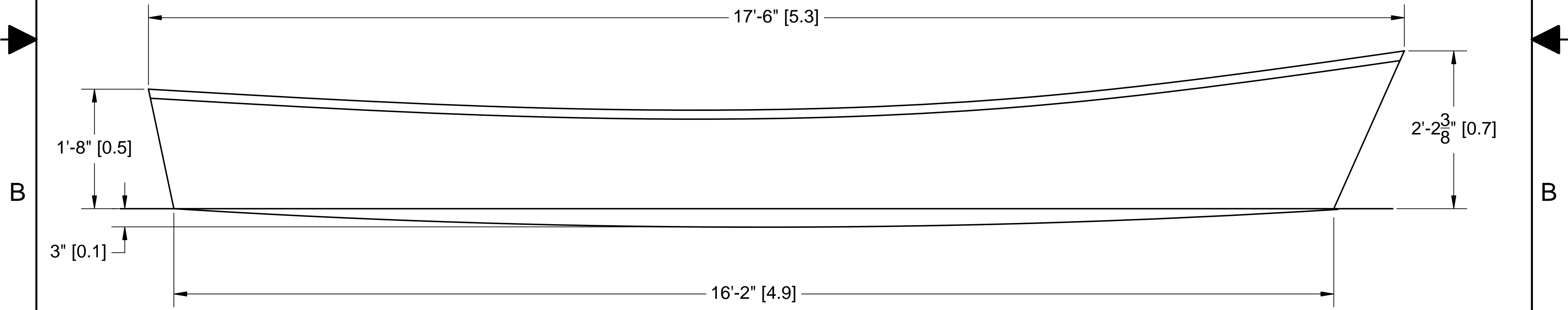
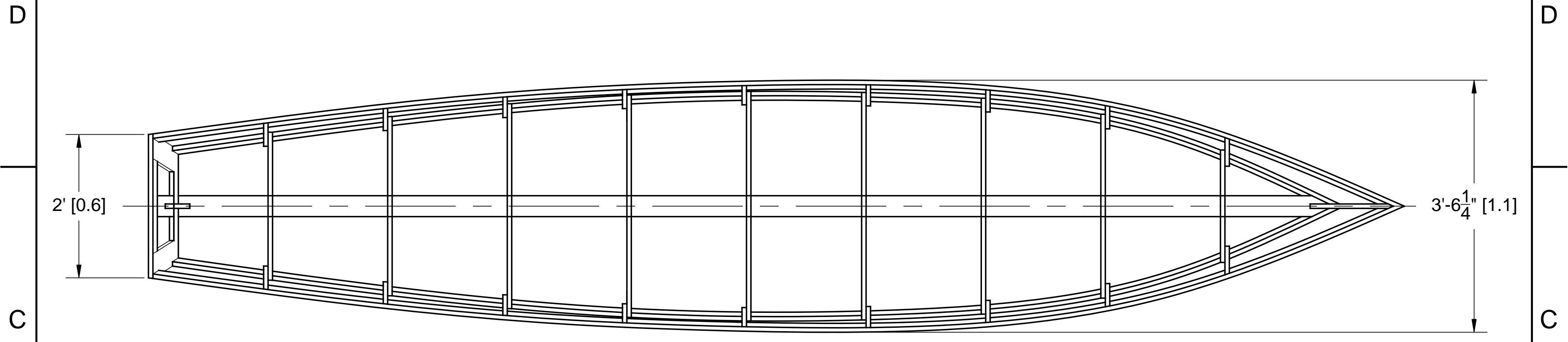
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



SPECIFICATIONS		
DESCRIPTION	IMPERIAL	METRIC
DISPLACEMENT	1350 LBS	614 KG
HULL WEIGHT	280 LBS	127 KG
HP MAXIMUM	9.9 HP	9.9 HP
HP RECOMMENDED	5 HP	5 HP

 **Spira International, Inc.**  
 Huntington Beach, California

**SCANOE**  
 17 1/2' [11.3 M] POWER CANOE

DRAWN BY: J. SPIRA	DATE: 12/04/14	DRAWING NO. SCAN01
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SCALE 1" = 1' [ 1/12 ] & NOTED SHEET OF

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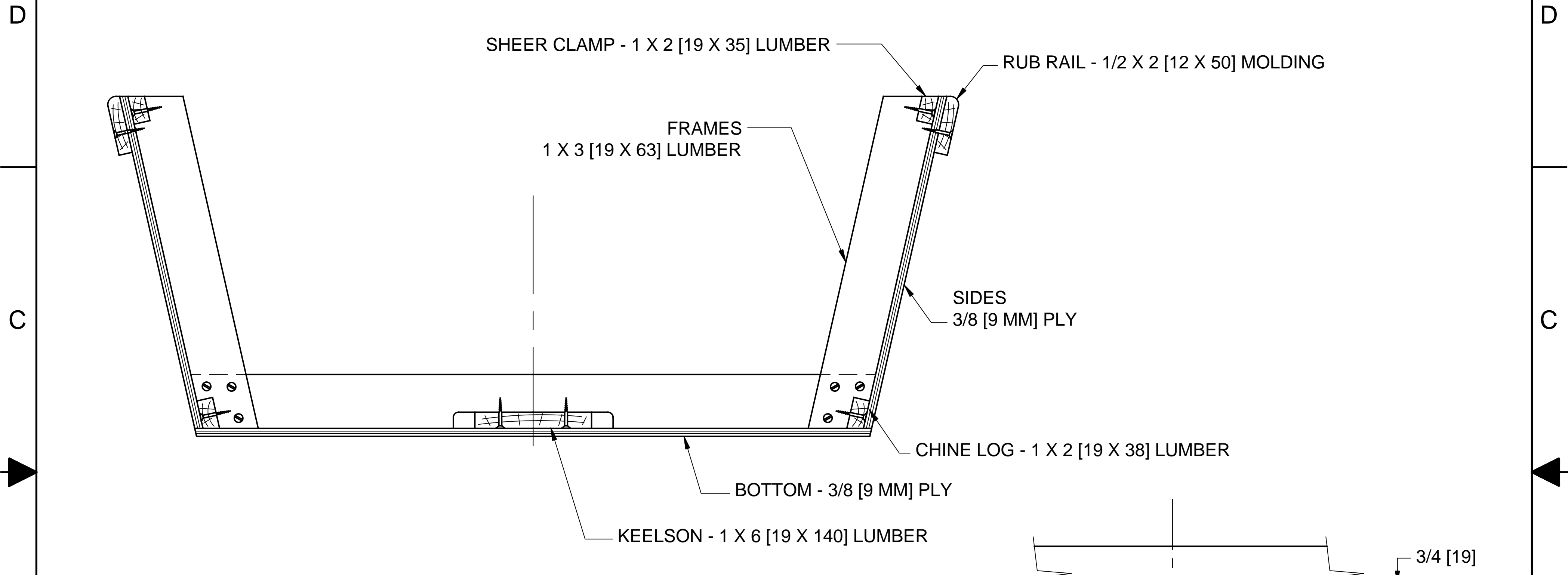
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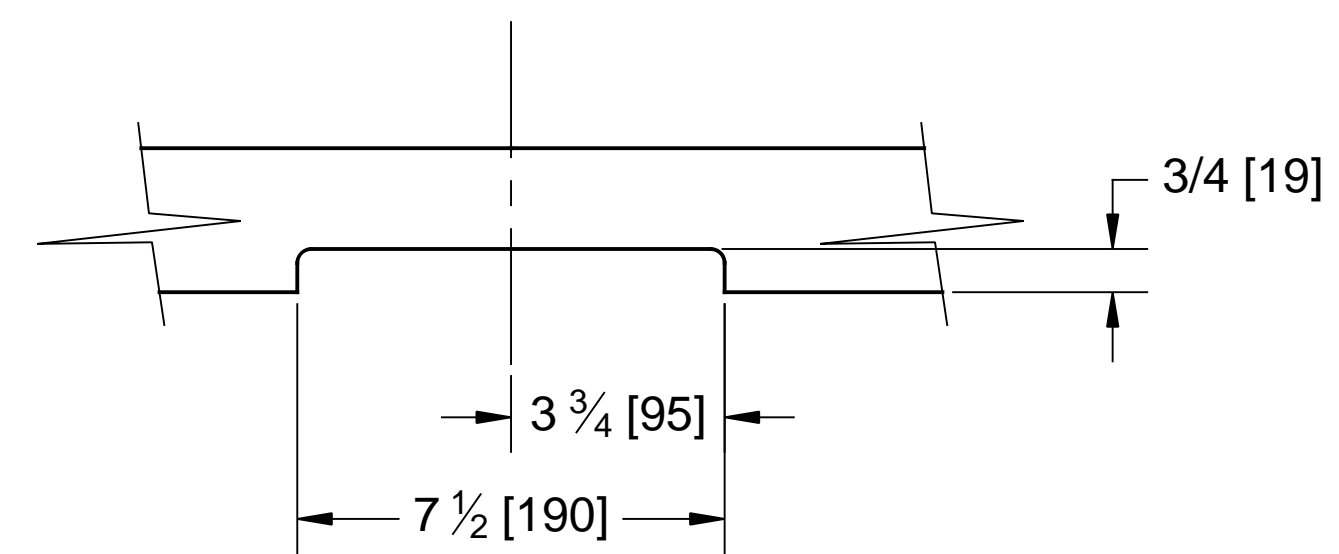
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**CROSS SECTION**  
 TYPICAL - BOTH FRAMES




**KEELSON CUTOUT**  
 TYPICAL - ALL FRAMES

**BILL OF MATERIALS**

- 4 SHEETS 3/8 [9 MM] PLY
- 64' [20 M] 1 X 2 [19 X 38] LUMBER (S/C & C/L)
- 56' [17 M] - 1/2" X 2" [12 X 50] MOLDINGS (RUB RAIL)
- 35' [11 M] 1 X 3 [19 X 63] LUMBER (FRAMING)
- 20' [6 M] 1 X 6 [19 X 140] LUMBER (KEELSON & STEMS)
- 50 #8 X 2 [M5 X 50] DECK SCREWS (FRAMING)
- 100 #6 X 1-1/4 [M4 X 35] DECK SCREWS (PLANKING)
- 3 QT [3 L] EPOXY RESIN
- 20 YDS [20 M] 6 OZ F'GLASS CLOTH

**NOTES:**

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2" (MOLDINGS ACTUAL SIZES)

 **Spira International, Inc.**  
 Huntington Beach, California

**SCANOE**  
 17 1/2' [11.3 M] POWER CANOE

DRAWN BY: J. SPIRA	DATE: 12/04/14	DRAWING NO. SCAN02
SCALE 1" = 1' [ 1/12] & NOTED		SHEET OF

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