BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.

MAX. DISPLACEMENT 420 LBS
HULL WEIGHT 42 LBS
USEFUL LOAD 378 LBS
MAXIMUM HP 30 LB ELECTRIC

GLOUSTERMAN
15' ROWING DORY

Spira International, Inc.
Huntington Beach, California

SPECIFICATIONS

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HULL WEIGHT 42 LBS
USEFUL LOAD 378 LBS
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1/4 PLY FRAME
1/4 PLY BOTTOM
1/4 PLY SIDES

STITCH & GLUE
FILLET & TAPE
INSIDE AND OUTSIDE

1/2 X 1-1/2 RUB RAIL

TYPICAL CONSTRUCTION

BILL OF MATERIALS

2 - 4' X 8' SHEET 1/4" THICK LAUAN OR BIRCH PLYWOOD
2 - 16' LONG 1/2" X 1-1/2" CLEAR MOLDING
1 - 1/4 SHEET 1/2" ACX PLYWOOD (FOR SEAT)
2 - 6' LONG 1X2 (3/4 X 1-1/2) CLEAR LUMBER
3 QTS - EPOXY RESIN
2 QTS - EPOXY THICKENING AGENT
25 YDS - 3" FIBERGLASS TAPE
8 - #8 X 1" STAINLESS STEEL SCREWS
100 FT - 14 GA COPPER WIRE OR PLASTIC CABLE TIES