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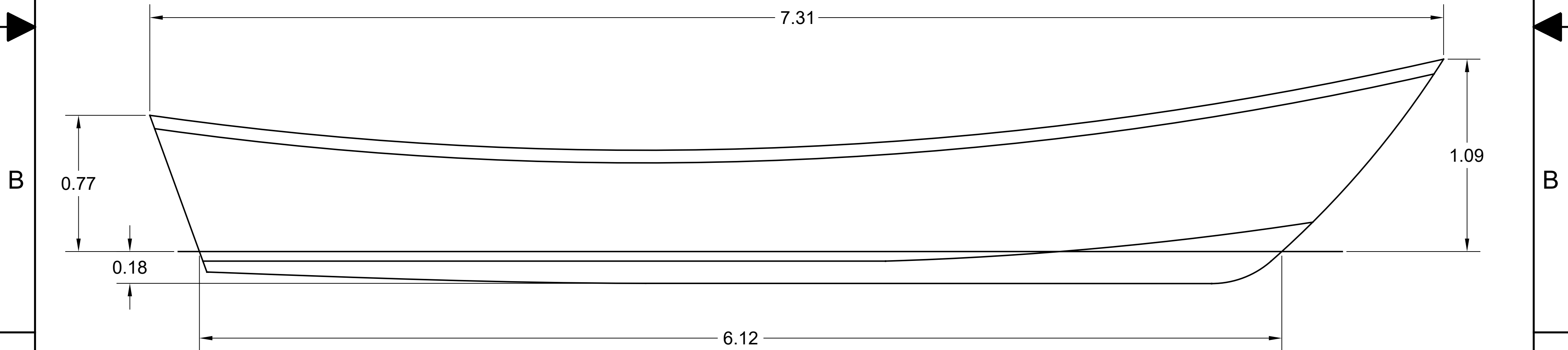
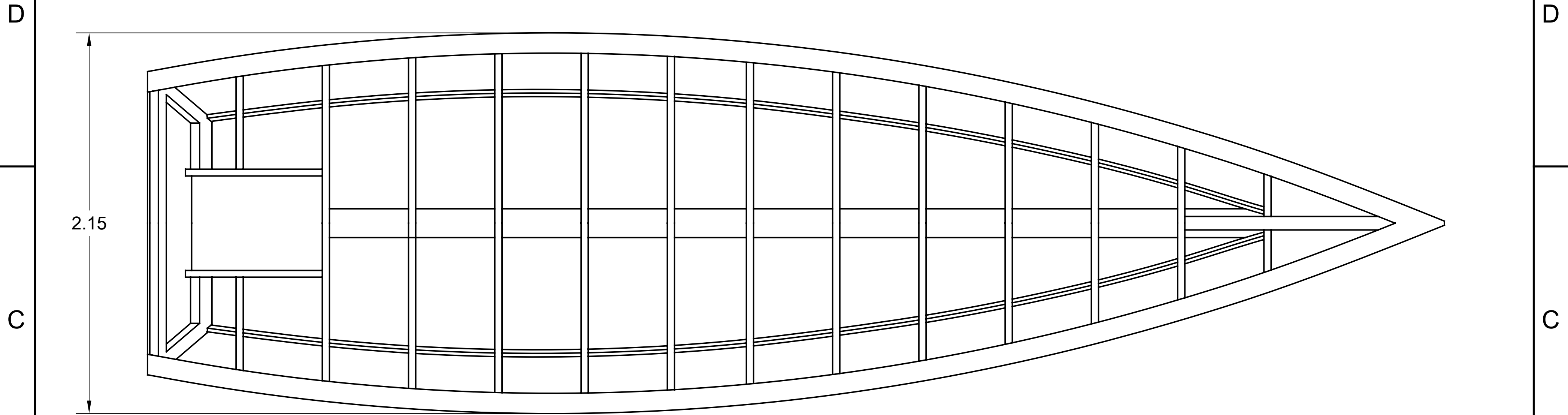
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



SPECIFICATIONS	
MAX. DISPLACEMENT	2270 KG
HULL WEIGHT	710 KG
CALC. MAX. HORSEPOWER	180 HP
RECOMMENDED HP	100 HP

 Spira International, Inc. Huntington Beach, California		
CHESAPEKE 7.3 M V-BOTTOM DORY		
DRAWN BY: J. SPIRA	DATE: 03/14/20	DRAWING NO. CHESM01
SCALE 1 / 16TH & NOTED		SHEET OF

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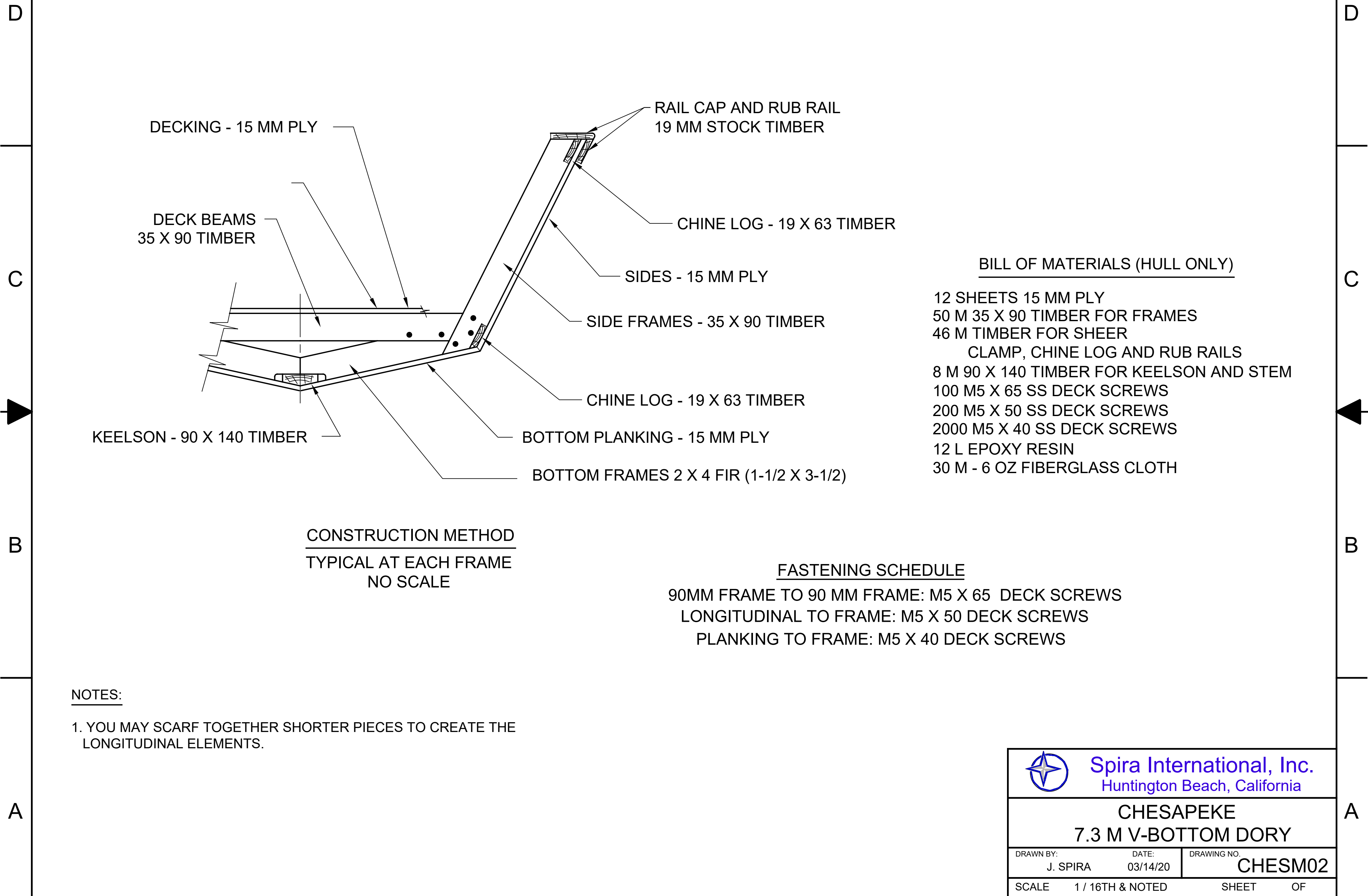
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BILL OF MATERIALS (HULL ONLY)

- 12 SHEETS 15 MM PLY
- 50 M 35 X 90 TIMBER FOR FRAMES
- 46 M TIMBER FOR SHEER
- CLAMP, CHINE LOG AND RUB RAILS
- 8 M 90 X 140 TIMBER FOR KEELSON AND STEM
- 100 M5 X 65 SS DECK SCREWS
- 200 M5 X 50 SS DECK SCREWS
- 2000 M5 X 40 SS DECK SCREWS
- 12 L EPOXY RESIN
- 30 M - 6 OZ FIBERGLASS CLOTH

CONSTRUCTION METHOD
 TYPICAL AT EACH FRAME
 NO SCALE

FASTENING SCHEDULE

- 90MM FRAME TO 90 MM FRAME: M5 X 65 DECK SCREWS
- LONGITUDINAL TO FRAME: M5 X 50 DECK SCREWS
- PLANKING TO FRAME: M5 X 40 DECK SCREWS

NOTES:

- 1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.



Spira International, Inc.
 Huntington Beach, California

CHESAPEKE
7.3 M V-BOTTOM DORY

DRAWN BY: J. SPIRA	DATE: 03/14/20	DRAWING NO. CHESM02
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SCALE	1 / 16TH & NOTED	SHEET	OF
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