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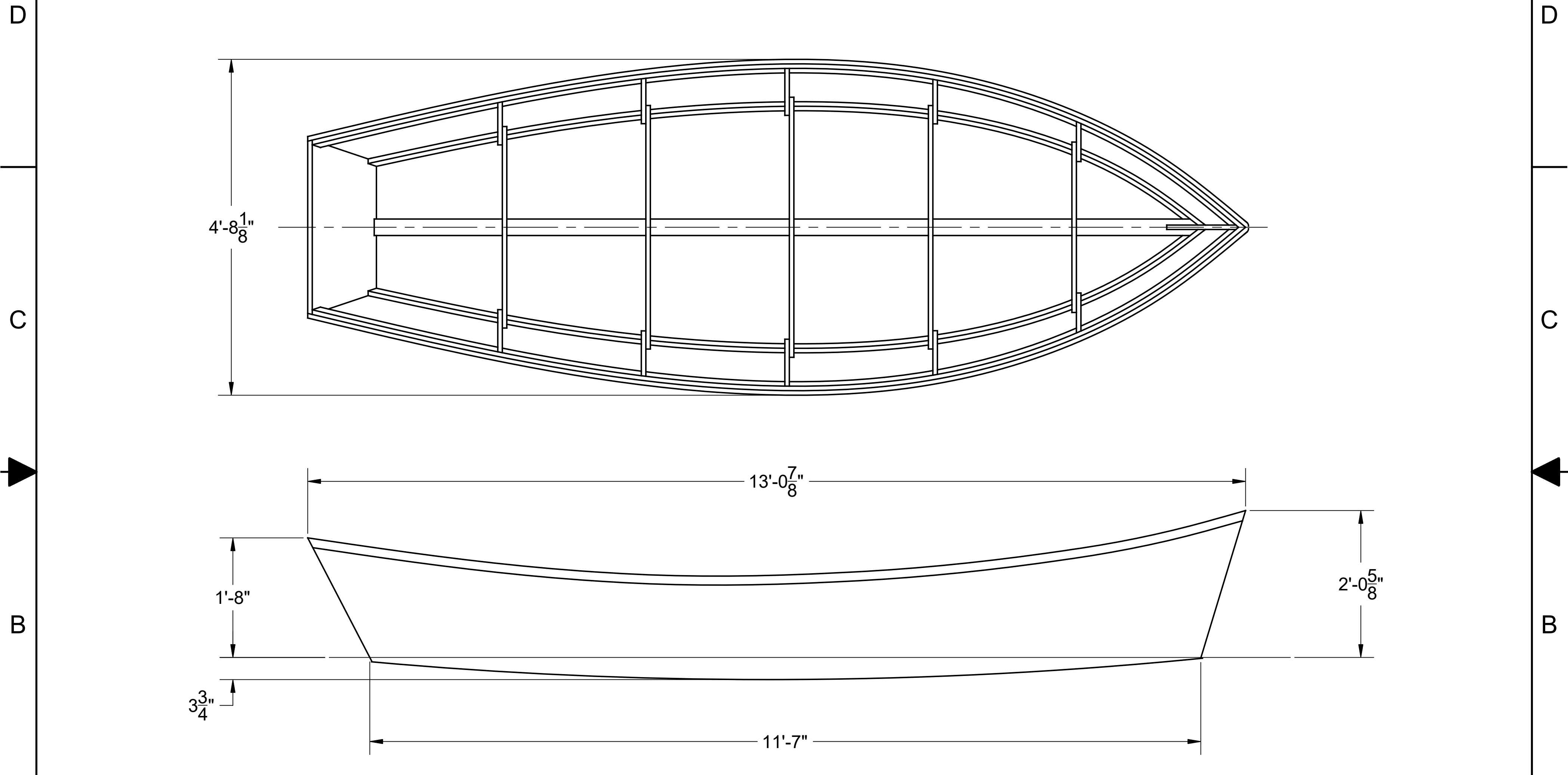
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



SPECIFICATIONS	
MAX. DISPLACEMENT	870 LBS
HULL WEIGHT	115 LBS
HP - MAXIMUM	40 LB TROLLING
HP - RECOMMENDED	OARS

 **Spira International, Inc.**
 Huntington Beach, California

BAY MATAGORDA
 13' ROWING BOAT

DRAWN BY: J. SPIRA	DATE: 06/24/16	DRAWING NO. BAYM01
SCALE 1" = 1'		SHEET OF

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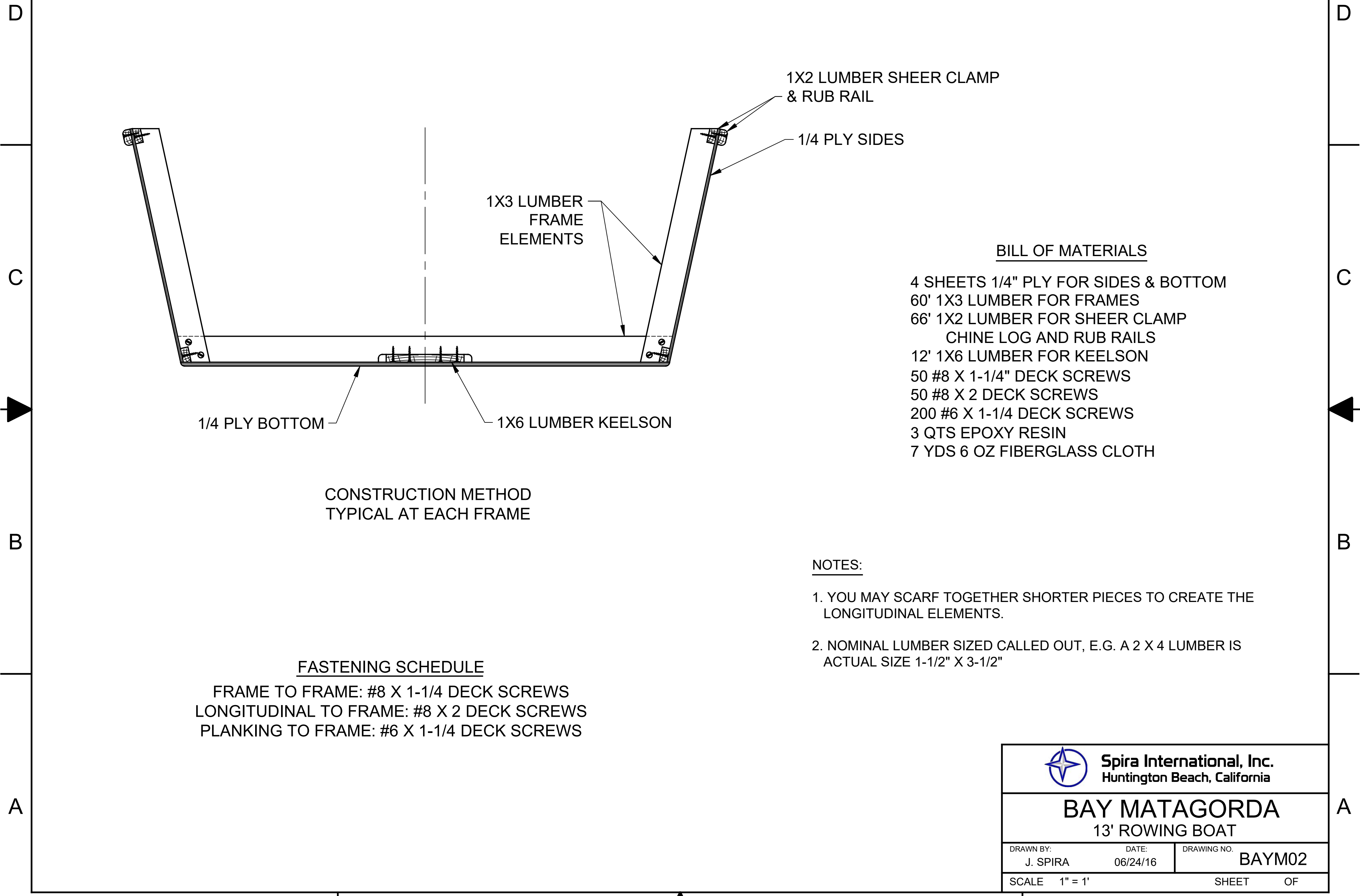
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BILL OF MATERIALS

- 4 SHEETS 1/4" PLY FOR SIDES & BOTTOM
- 60' 1X3 LUMBER FOR FRAMES
- 66' 1X2 LUMBER FOR SHEER CLAMP CHINE LOG AND RUB RAILS
- 12' 1X6 LUMBER FOR KEELSON
- 50 #8 X 1-1/4" DECK SCREWS
- 50 #8 X 2 DECK SCREWS
- 200 #6 X 1-1/4 DECK SCREWS
- 3 QTS EPOXY RESIN
- 7 YDS 6 OZ FIBERGLASS CLOTH

CONSTRUCTION METHOD
 TYPICAL AT EACH FRAME

FASTENING SCHEDULE

- FRAME TO FRAME: #8 X 1-1/4 DECK SCREWS
- LONGITUDINAL TO FRAME: #8 X 2 DECK SCREWS
- PLANKING TO FRAME: #6 X 1-1/4 DECK SCREWS

NOTES:

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"



Spira International, Inc.
 Huntington Beach, California

BAY MATAGORDA
 13' ROWING BOAT

DRAWN BY: J. SPIRA	DATE: 06/24/16	DRAWING NO. BAYM02
SCALE 1" = 1'		SHEET OF

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