

4

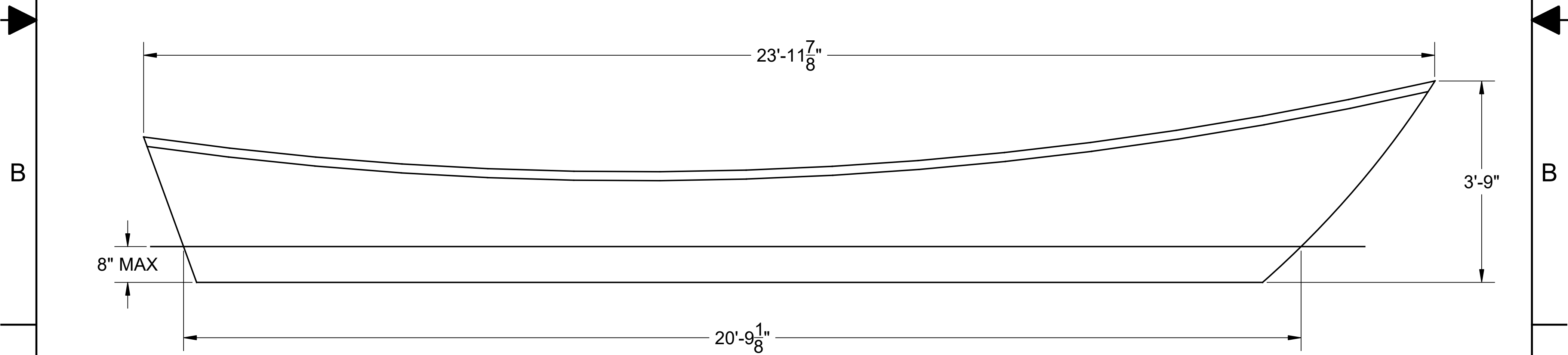
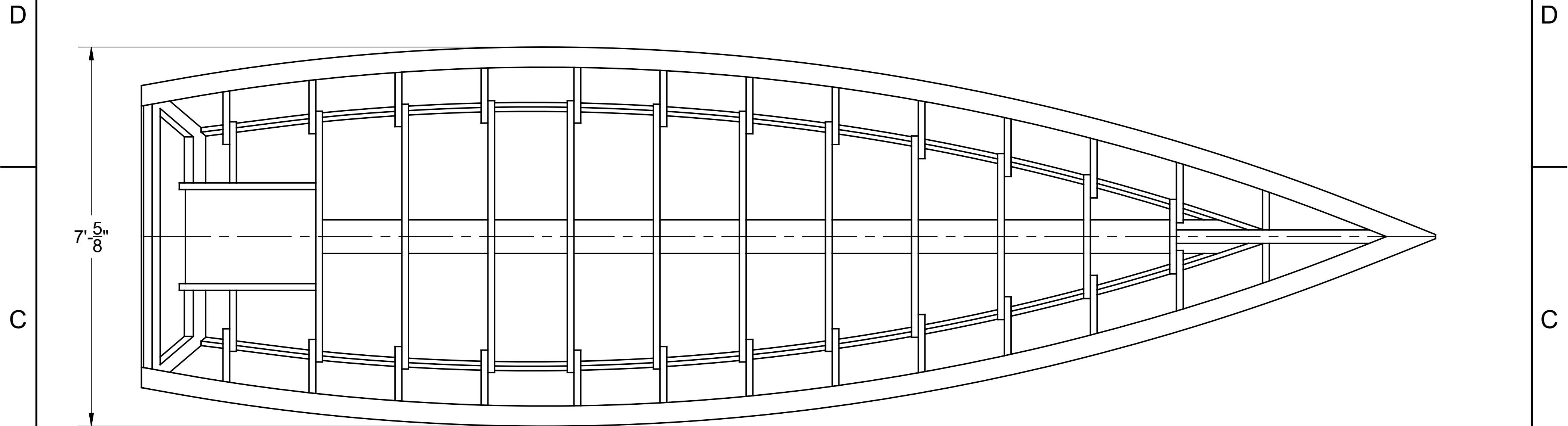
3

2

1

NOTICE
 THIS DRAWING CONTAINS A PROPRIETARY DESIGN ASSIGNED TO SPIRA INTERNATIONAL, INC. ALL RIGHTS TO DUPLICATE, TRANSFER OR USE ARE EXPRESSLY RESERVED BY SPIRA INTERNATIONAL. THE BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	CORRECTED SCALE & ADDED SPECS	12/23/13	JJS



SPECIFICATIONS	
MAX. DISPLACEMENT	5377 LBS
HULL WEIGHT	1426 LBS
CALC. MAX. HORSEPOWER	150 HP
RECOMMENDED HP	65 HP

 **Spira International, Inc.**
 Huntington Beach, California

KEY LARGO
 24' CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 1/05/98	DRAWING NO. KEYL01
SCALE 3/4" = 1'		SHEET OF

4

3

2

1

4

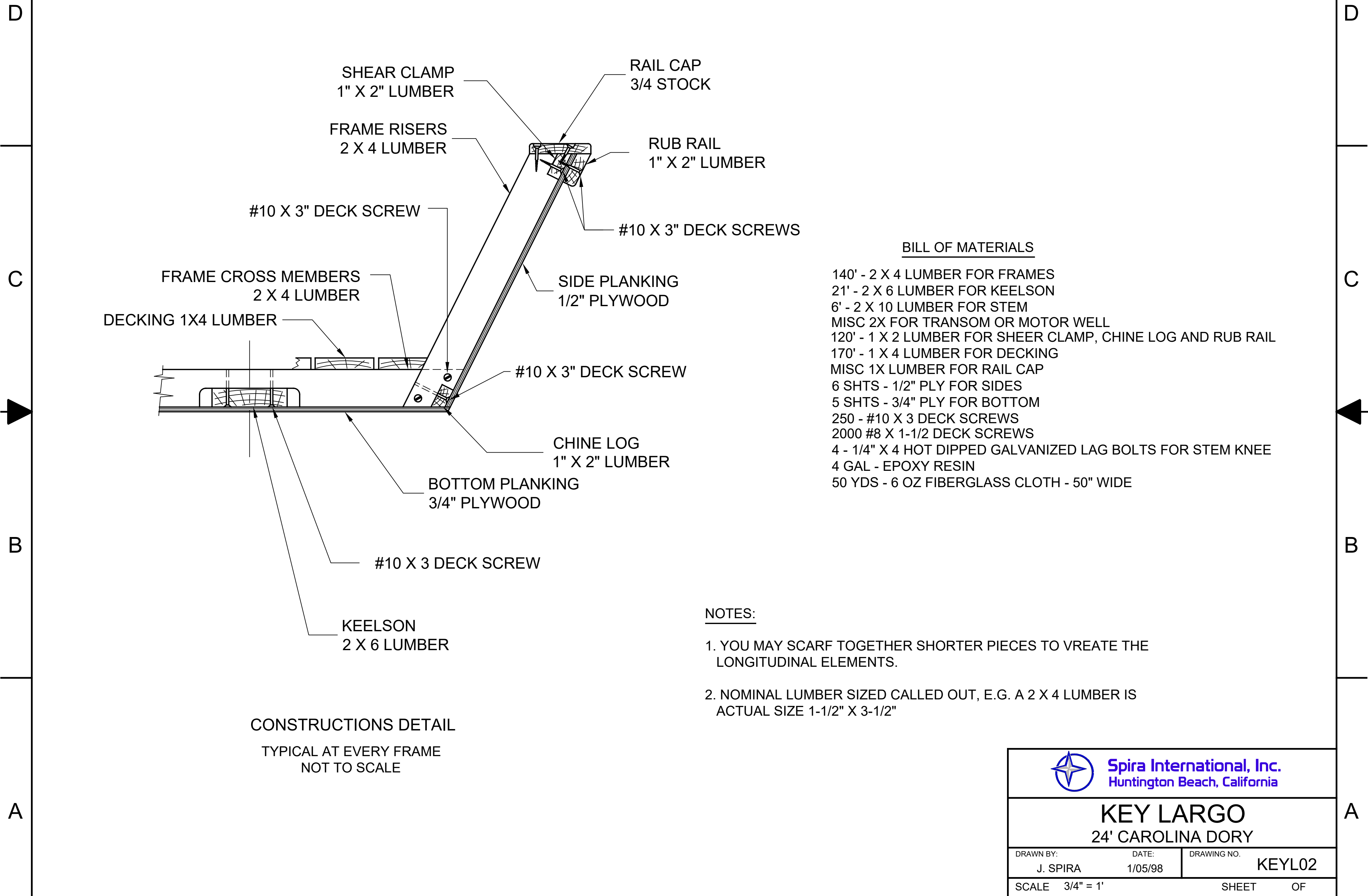
3

2

1

NOTICE
 THIS DRAWING CONTAINS A PROPRIETARY DESIGN ASSIGNED TO SPIRA INTERNATIONAL, INC. ALL RIGHTS TO DUPLICATE, TRANSFER OR USE ARE EXPRESSLY RESERVED BY SPIRA INTERNATIONAL. THE BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	D	UPDATED BOM	11/04/17	JJS



CONSTRUCTIONS DETAIL
 TYPICAL AT EVERY FRAME
 NOT TO SCALE

- BILL OF MATERIALS**
- 140' - 2 X 4 LUMBER FOR FRAMES
 - 21' - 2 X 6 LUMBER FOR KEELSON
 - 6' - 2 X 10 LUMBER FOR STEM
 - MISC 2X FOR TRANSOM OR MOTOR WELL
 - 120' - 1 X 2 LUMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAIL
 - 170' - 1 X 4 LUMBER FOR DECKING
 - MISC 1X LUMBER FOR RAIL CAP
 - 6 SHTS - 1/2" PLY FOR SIDES
 - 5 SHTS - 3/4" PLY FOR BOTTOM
 - 250 - #10 X 3 DECK SCREWS
 - 2000 #8 X 1-1/2 DECK SCREWS
 - 4 - 1/4" X 4 HOT DIPPED GALVANIZED LAG BOLTS FOR STEM KNEE
 - 4 GAL - EPOXY RESIN
 - 50 YDS - 6 OZ FIBERGLASS CLOTH - 50" WIDE

- NOTES:**
1. YOU MAY SCARF TOGETHER SHORTER PIECES TO VREATE THE LONGITUDINAL ELEMENTS.
 2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"

 Spira International, Inc. Huntington Beach, California		
<h2>KEY LARGO</h2> <h3>24' CAROLINA DORY</h3>		
DRAWN BY: J. SPIRA	DATE: 1/05/98	DRAWING NO. KEYL02
SCALE 3/4" = 1'		SHEET OF

4

3

2

1